

Southern Lithoplate Inc.

Safety Data Sheet

Southern Lithoplate Positive Developer PTPA-8

Section 1 - Chemical Product and Company Identification

1.1 Product identifier: Southern Lithoplate Positive Developer PTPA-8

1.2 Relevant identified uses of the substance or mixture and uses advised against: For use in plating processes.

1.3 Details of the supplier of the safety data sheet:

Name: Southern Lithoplate Inc.
Address: 105 Jeffrey Way
Youngsville, N.Carolina. 27596

For information in North America, call:
919-556-9400

1.4 For emergencies in the US, call CHEMTREC:
800-424-9300

Section 2 - Hazards Identification

2.1 Classification of the Substance or Mixture

CLP /GHS Classification (1272/2008):

Physical:	Health:	Environmental
Metal Corrosive Category 1	Skin Corrosion Category 1B Eye Corrosion Category 1	Non-Hazardous

2.2 Label Elements:



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DANGER!

Contains Silicic acid potassium salt, and Potassium hydroxide.

Statements of Hazard

H290 May be corrosive to metals.

H314 Causes severe skin burns and eye damage

Precautionary Statements

Prevention

P234 Keep only in original container.

P260 Do not breathe spray or mists.

P264 Wash exposed skin thoroughly after handling.

P280 Wear protective gloves, protective clothing, eye protection, and face protection.

Response

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P310 Immediately call a POISON CENTER or doctor.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P310 Immediately call a POISON CENTER or doctor.

P363 Wash contaminated clothing before reuse.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P310 Immediately call a POISON CENTER or doctor.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER or doctor.

P390 Absorb spillage to prevent material damage.

Storage

P405 Store locked up.

P406 Store in corrosive resistant container with a resistant inner liner.

Disposal

P501 Dispose of contents and container in accordance with local and national regulations.

2.3 Other Hazards: None

Section 3 - Composition, Information on Ingredients

3.2 Mixtures:

Chemical Name	CAS# / EINECS#	GHS Classification Regulation (EC) No 1272/2008	%
Non-hazardous Ingredients	Mixture	None	75 - 90

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Silicic acid, potassium salt	1312-76-1/ 215-199-1	Met Corr. 1 (H290); Skin Corr. 1 (H314) Eye Corr. 1 (H318)	1 - <5
Potassium hydroxide	1310-58-3/ 215-181-3	Met. Corr. 1 (H290); Skin Corr. 1B (H314) Acute Oral Tox 4 (H302);	1 - <5
Glycerin	56-81-5 / 203-872-2	None	1 - <5
Tri Potassium Phosphate	7778-53-2/ 231-907-1	Eye Corr. 1 (H318); STOT SE 3 (H335)	1 - <5

See Section 16 for further information on GHS Classification.

Section 4 - First Aid Measures

4.1 Description of First Aid Measures

Eyes: If contact occurs, immediately flush eyes with large quantities of water for at least 30 minutes, holding the eyelids apart. Get immediate medical attention.

Skin: If contact occurs, remove contaminated clothing. Immediately wash skin thoroughly with soap and water for at least 15 minutes. Get immediate medical attention. Launder clothing before re-use.

Ingestion: If the victim is fully conscious, have them rinse their mouth with water. Get immediate medical assistance by calling a doctor or poison center. Never give anything by mouth to a person who is unconscious or drowsy.

Inhalation: If inhaled, immediately remove to fresh air. If breathing is difficult have qualified personnel administer oxygen. Get immediate medical attention.

Notes to Physician: Treat symptomatically.

4.2 Most important symptoms and effects, both acute and delayed: Causes eye burns with the possibility of permanent corneal damage. Causes skin burns. Inhalation of mists causes respiratory irritation. Ingestion may cause gastrointestinal damage with nausea, vomiting and diarrhea.

4.3 Indication of any immediate medical attention and special treatment needed: Seek immediate medical attention for eye or skin contact, ingestion, or inhalation.

Section 5 - Fire Fighting Measures

5.1 Suitable (and Unsuitable) Extinguishing Media: Use foam, dry chemical, or carbon dioxide.

5.2 Specific Hazards Arising From the Chemical: During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion.

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5.3 Advice for Fire-Fighters: Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored.

Section 6 - Accidental Release Measures

6.1 Personal Precautions, Protective Equipment, and Emergency

Procedures: Evacuate spill area and keep unprotected personnel away. Wear appropriate protective clothing and equipment as described in Section 8.

6.2 Environmental Precautions: It is recommended to keep away from drains, surface and ground-water.

6.3 Methods and Materials for Containment / Cleanup: Absorb with an inert material. Collect into a suitable container for disposal. Rinse area with water. Prevent entry in storm sewers and waterways. Report spill as required by local and national regulations.

6.4 Reference to Other Sections: Refer to Section 8 for protective equipment and Section 13 for disposal considerations.

Section 7 - Handling and Storage

7.1 Precautions for Safe Handling: Prevent eye and skin contact. Avoid breathing mists or vapors. Use only with appropriate protective equipment. Launder contaminated clothing before re-use. Wash thoroughly after handling and before eating, drinking, smoking or using toilet facilities.

Empty containers retain product residue and may be hazardous. Do not cut, weld, drill, etc. containers, even empty. Do not reuse empty containers.

7.2 Conditions for Safe Storage, Including Any Incompatibilities: Corrosive to aluminum. Store in corrosive resistant container with a resistant inner liner. Protect containers from physical damage. Store in a cool, well-ventilated area away from acids and other incompatible materials. Keep out of the reach of children.

7.3 Specific end use(s): For use in plating processes.

Section 8 - Exposure Controls, Personal Protection

8.1 Control Parameters:

Chemical Name	Exposure Limits
Non-hazardous Ingredients: United States	None established

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Germany United Kingdom European Union	None established None established None established
Potassium silicate: United States Germany United Kingdom European Union	None established None established None established None established
Potassium hydroxide: United States Germany United Kingdom European Union	2 mg/m ³ Ceiling ACGIH-TLV None established 2 mg/m ³ STEL UK WEL None established
Glycerin: United States Germany United Kingdom European Union	15 mg/m ³ TWA Total dust; 5 mg/m ³ TWA Respirable fraction OSHA PEL (Mist) 50 mg/m ³ TWA; 100 mg/m ³ STEL DFG MAK (Inhalable) 10 mg/m ³ TWA UK WEL None established
Tri Potassium Phosphate: United States Germany United Kingdom European Union	None established None established None established None established

Note: If not listed above, refer to local regulations for specific country exposure limits.

8.2 Exposure Controls

Engineering Controls: General ventilation should be adequate for all normal use.

Personal Protective Equipment:

Respiratory Protection: For operations where exposure limits may be exceeded use a NIOSH approved respirator (mask) with appropriate eye protection. A full face piece respirator provides both eye and respiratory protection. Selection of respiratory protection depends on the contaminant type, form and concentration. Select in accordance with OSHA 1910.134, and all other applicable regulations; and good Industrial Hygiene practice.

Gloves: Wear appropriate impervious protective gloves to avoid skin exposure.

Eyes: Wear chemical splash goggles.

Other Protective Equipment/Clothing: Wear appropriate protective clothing to avoid skin exposure. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Section 9 - Physical and Chemical Properties

9.1 Information on basic Physical and Chemical Properties:

Physical State: Liquid

Appearance: Colorless or pale yellow

Odor: Odorless

Odor Threshold: Not available

pH: 13.35 – 13.50 @ 24°C

Freezing/Melting Point: ~32°F (0°C)

Initial Boiling Point/Range: 212°F (100°C)

Flash Point: Not applicable

Evaporation Rate: Not available

Flammability (solid, gas): Not applicable

Flammability Limits: LEL: Not applicable UEL: Not applicable

Vapor Pressure: Not determined

Vapor Density: Not determined

Relative Density: ~1.01

Solubility In Water: Soluble in water.

Coefficient Of Water/Oil Distribution: Not determined

Autoignition Temp: Not Determined

Decomposition Temperature: Not available

Viscosity: Not Determined

Volatile Organic Compounds (VOC): Not Determined

9.2 Other Information: None

Section 10 - Stability and Reactivity

10.1 Reactivity: Not normally reactive.

10.2 Chemical Stability: Stable at room temperature in closed containers under normal storage and handling conditions.

10.3 Possibility of Hazardous Reactions: Will react with acids and strong oxidizing agents.

10.4 Conditions to Avoid: Incompatible materials.

10.5 Incompatibilities with Other Materials: Acids and strong oxidizing agents. Corrosive to aluminum.

10.6 Hazardous Decomposition Products: Irritating and highly toxic gases may be generated by thermal decomposition or combustion.

Section 11 - Toxicological Information

11.1 Information on Toxicological Effects:

Acute Hazards:

Inhalation: Mist and vapors may cause irritation to the eyes, mucous membranes

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and upper respiratory tract.

Skin Contact: Causes severe irritation and burns.

Eye Contact: Causes severe eye irritation, and burns. May cause permanent eye damage.

Ingestion: May cause mouth, throat, and gastrointestinal irritation.

Chronic Effects: None expected.

Carcinogenicity Listing: None of the components are listed as a carcinogen or potential carcinogen by IARC, NTP, EU CLP, or OSHA.

Acute Toxicity Values:

Calculated ATE for Product: ATE Oral: >2000 mg/kg
ATE Skin: >2000 mg/kg

Non-Hazardous ingredients: Not acutely toxic.

Silicic acid, potassium salt: LD50 Oral Rat: >5,000 mg/kg
LD50 Skin Rat: >5,000 mg/kg
LC50 Inhalation Rat: >2.06 mg/L/4 hr.

Potassium hydroxide: LD50 Oral Rat: 333 mg/kg

Glycerin: LD50 Oral Rat: 27,200 mg/kg
LD50 Skin Guinea pig: 56,750 mg/kg

Tri Potassium Phosphate: LD50 Oral Rat: 4,260 mg/kg
LD50 Skin Rat: >300 mg/kg

Section 12 - Ecological Information

12.1 Ecotoxicity:

Silicic acid, potassium salt: LC50 Leuciscus idus >146 mg/L/48 hr.
EC50 Daphnia magna >146 mg/ L / 24 hr.

Glycerin: LC50: Oncorhynchus mykiss 54,000 mg/L/96 hr.
EC50 Daphnia magna >100 mg/ L / 48 hr.

Tri Potassium Phosphate: LC50: Oncorhynchus mykiss >100 mg/L/96 hr.
EC50 Daphnia magna 1,955 mg/ L / 48 hr.

12.2 Persistence and Degradability:

No data available.

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12.3 Bio accumulative Potential:

No data available.

12.4 Mobility in Soil:

No data available.

12.5 Results of PVT and vPvB assessment: No data available

12.6 Other Adverse Effects: No data available

Section 13 - Disposal Considerations

13.1 Waste Treatment Methods:

Dispose of in accordance with all local, state/provincial and federal regulations.

Section 14 - Transport Information

	14.1 UN Number	14.2 UN Proper Shipping Name	14.3 Hazard Class(s)	14.4 Packing Group	14.5 Environmental Hazards
US DOT	UN1814	Potassium hydroxide solution	8	II	N/A
Canadian TDG	UN1814	Potassium hydroxide solution	8	II	N/A
EU ADR/RID	UN1814	Potassium hydroxide solution	8	II	N/A
IMDG	UN1814	Potassium hydroxide solution	8	II	N/A

14.6 Special Precautions for User: None

14.7 Transport in Bulk According to Annex III MARPOL 73/78 and the IBC Code: Not determined.

Section 15 - Regulatory Information

15.1 Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

U.S. REGULATIONS:

TSCA

All ingredients are listed on the TSCA inventory.

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Chemical Test Rules

None of the chemicals in this product are under a Chemical Test Rule.

Section 12b

None of the chemicals are listed under TSCA Section 12b.

TSCA Significant New Use Rule

None of the chemicals in this material have a SNUR under TSCA.

CERCLA Section 103: Hazardous Substances and corresponding RQs

Potassium Hydroxide: CAS# 1310-58-3: RQ 1000 lbs. (454 Kg).

Final RQ for product 20,000 lbs. (9,090 kg)

SARA Section 302 Extremely Hazardous Substances

None of the chemicals in this product have a TPQ.

SARA Hazard Category (311/312): Acute Health

SARA 313: This product contains the following chemicals subject to Annual Release Reporting Requirements Under SARA Title III, Section 313 (40 CFR 372): None

Clean Air Act:

This material does not contain any hazardous air pollutants.

This material does not contain any Class 1 Ozone depletors.

This material does not contain any Class 2 Ozone depletors.

Clean Water Act:

Potassium Hydroxide CAS# 1310-58-3 is listed as a Hazardous Substance under the CWA.

None of the chemicals in this product are listed as Priority Pollutants under the CWA.

None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

US. State Regulations

California Prop 65

None of the chemicals in this product are listed.

European/International Regulations

WGK (Water Danger/Protection)

Potassium Hydroxide CAS# 1310-58-3: 1

Canada - DSL/NDSL

All components listed on DSL/NDSL

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all of the information required by those regulations.

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Section 16 - Additional Information

SDS Date of preparation/revision: June 02, 2015

REVISION SUMMARY: New SDS

CLP /GHS Classification and H Phrases for Reference (See Section 3):

H290 May be corrosive to metals.

H302 Harmful if swallowed

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

Acute Oral Tox 4 – Acute Oral Toxicity Category 4

Eye Corr. 1 – Eye Corrosion Category 1

Met. Corr. 1 – Corrosive to Metals Category 1

Skin Corr. 1 - Skin Corrosion Category 1

Skin Corr. 1B - Skin Corrosion Category 1B

STOT SE 3 – Specific Target Organ Toxicity: Single Exposure Category 3

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Southern Lithoplate Inc. be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Southern Lithoplate Inc. has been advised of the possibility of such damages.